

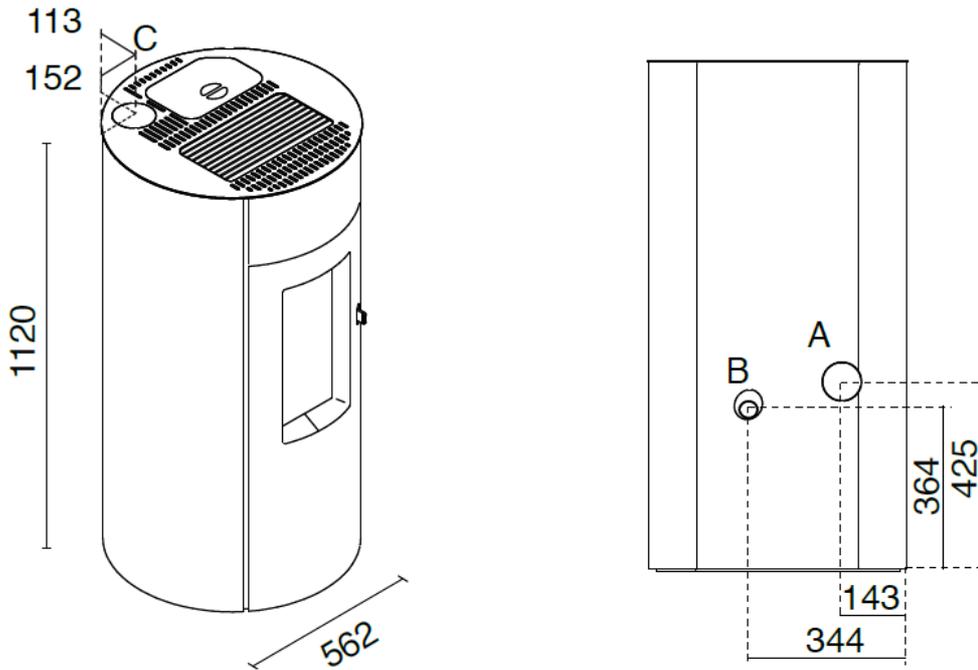
INSTRUCTION MANUAL

TRINITY
TREVISI



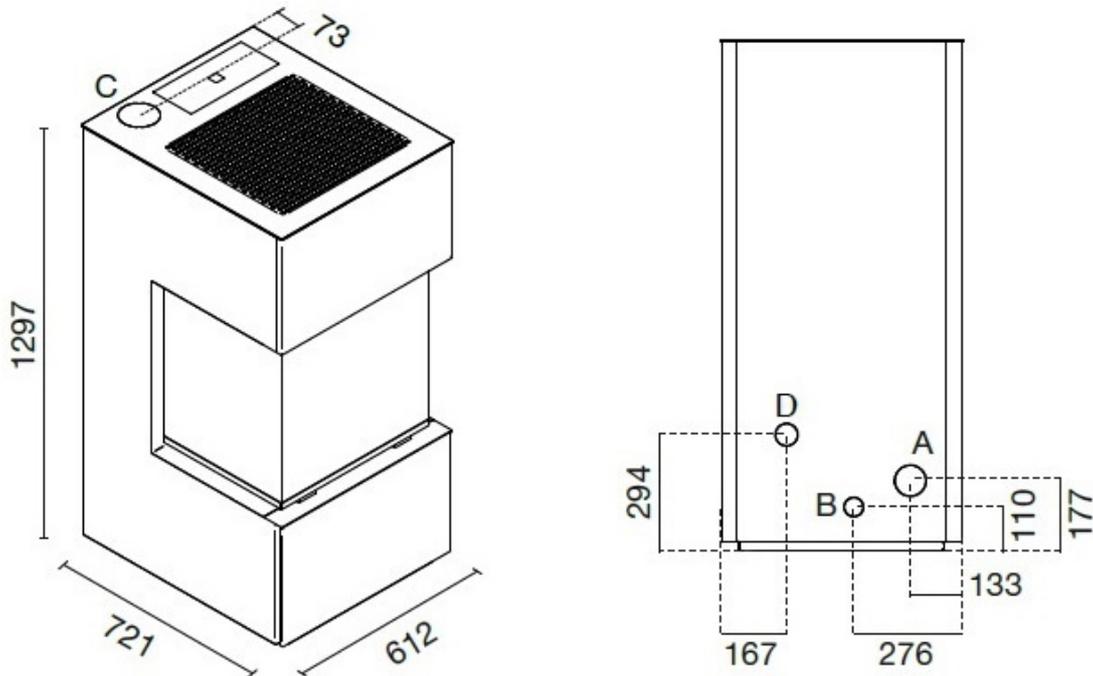
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TECHNICAL DRAWING
TRINITY



- A = Ø 80 mm Scarico fumi / Flue gas exhaust / Évacuation des fumées /
Rauchabzug / Cano da chaminé / Descarga de humos
B = Ø 40 mm Aria combustione / Combustion air / Air de combustion /
Verbrennungsluft / Aire de combustión / Área de combustão
C = Ø 80 mm Scarico fumi superiore / Upper flue gas exhaust / Évacuation des fumées
supérieure / Oberer Rauchabzug / Cano da chaminé superior / Descarga de humos superior

TREVISI



- A = Ø 80 mm Scarico fumi / Flue gas exhaust / Évacuation des fumées /
Rauchabzug / Cano da chaminé / Descarga de humos
B = Ø 51 mm Aria combustione / Combustion air / Air de combustion /
Verbrennungsluft / Aire de combustión / Área de combustão
C = Ø 80 mm Scarico fumi superiore / Upper flue gas exhaust / Évacuation des fumées
supérieure / Oberer Rauchabzug / Cano da chaminé superior / Descarga de humos superior
D = Ø 80 mm Aria canalizzata / Ducted air / Air pulsé / Luftkanalsystem /
Aire canalizado / Ar canalizado

Technical data of the appliance: <i>Dati tecnici dell'apparecchio:</i>	TRINITY		TREVISI	
Name: <i>Designazione:</i>	Nominal heat output <i>Potenza termica nominale</i>	Reduced heat output <i>Potenza termica ridotta</i>	Nominal heat output <i>Potenza termica nominale</i>	Reduced heat output <i>Potenza termica ridotta</i>
Fuel throughput <i>Consumo orario (kg/h)</i>	2.3	0.7	2.2	0.8
Minimum flue draught requirements <i>Requisiti minimi del tiraggio del camino (Pa)</i>	10	11	10	10
Flue gas temperature <i>Temperatura fumi (°C)</i>	176	69	150	87
Flue gas mass flow <i>Flusso massico dei fumi (g/s)</i>	6.4	2.6	7.6	4.5
Efficiency <i>Rendimento (%)</i>	90.0	96.0	92.0	95.0
Total heat output <i>Potenza termica (kW)</i>	9.0	3.0	9.0	3.6
CO emission at 13% of O₂ <i>Emissioni di CO al 13% di O₂ (%)</i>	0.008	0.011	0.011	0.004
Electrical power supply <i>Potenza elettrica assorbita (W)</i>	370	370	360	360
Rated voltage <i>Tensione nominale (V)</i>	230	230	230	230
Rated frequency <i>Frequenza nominale(Hz)</i>	50	50	50	50
ENERGY EFFICIENCY CLASS <i>Classe di efficienza energetica</i>	A+		A+	

Electrical consumption TRINITY:
 electrical consumption and nominal power: 94 W
 reduced power electrical consumption: 44 W
 Stand-By electrical consumption: 3 W

Electrical consumption TREVISI
 Electrical consumption at nominal power: 112 W
 reduced power electrical consumption: 60 W
 Stand-By electrical consumption: 3 W

02. INSTALLING THE PRODUCT

02.1 FLUE PIPE

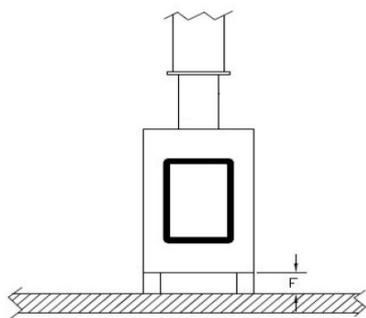
FLUE PIPE SPECIFICATIONS

STOVE TRINITY 9 KW	
Chimney flue draught	10 Pa
Fume temperature	195 °C
Maximum flue gas flow rate	6.4 g/s

STOVE TREVISI 9 KW	
Chimney flue draught	10
Fume temperature	150
Maximum flue gas flow rate	7.6

02.2 INSTALLATION

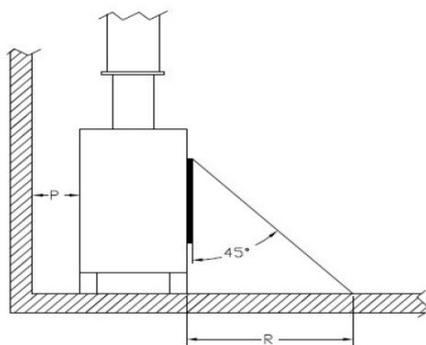
- If the stove is to be installed in rooms where it is surrounded by combustible material (e.g. furniture, wood cladding, etc.), the following minimum clearances must be complied with:



FLAMMABLE

STOVE TRINITY 9 KW

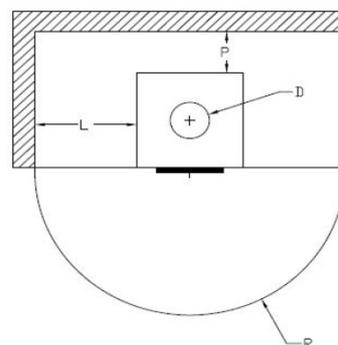
REAR WALL P =	150 mm
SIDE WALL L =	300 mm
FLOOR F =	- mm
FRONT R =	1000 mm



NON FLAMMABLE

STOVE TRINITY 9 KW

REAR WALL P =	100 mm
SIDE WALL L =	200 mm
FLOOR F =	- mm
FRONT R =	1000 mm



FLAMMABLE

STOVE TREVISI 9 KW

REAR WALL P =	100 mm
SIDE WALL L =	400 mm
FLOOR F =	- mm
FRONT R =	1000 mm

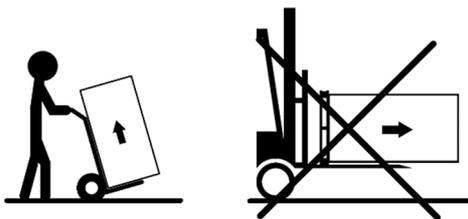
NON FLAMMABLE

STOVE TREVISI 9 KW

REAR WALL P =	80 mm
SIDE WALL L =	300 mm
FLOOR F =	- mm
FRONT R =	1000 mm

HANDLING AND UNPACKING

When transporting do not position the product horizontally. Unloading of the product must be performed using suitable lifting means and that have characteristics that comply with the weight of the stove. The operator must make sure that during offloading and lifting of the stove there are no persons or objects nearby. When unpacking, avoid damaging the product with cutters or blunt tools. Keep the packaging out of reach of children. Unscrew the screws that secure it to the pallet from below and place the stove in the dedicated position paying attention to any obstructions that may hinder installation or damage the item.



STOVE INSTALLATION

In compliance with the current regulations for installation, the stove must be installed in a ventilated place with air that is sufficient to ensure correct combustion and therefore good operation. The room must have a volume no less than 20 m³. In order to ensure good combustion (40m³/h of air) there must be a "combustion air intake" that reaches an external wall or a wall of an adjacent room with an external air intake (Ø 80mm minimum diameter). The adjacent room must not be a bedroom or bathroom, or contain any fire risks, such as storerooms, garages, combustible materials stores, etc. These air intakes must be made in such a way as to avoid being blocked internally or externally, and should be covered with a grille, metal mesh or suitable protection, as long as the minimum diameter is not reduced.

The stove must not be positioned close to curtains, armchairs, furniture or to other flammable materials.

The stove must not be installed in explosive or potentially explosive environments which may become explosive due to the presence of machinery, materials or dust that can cause greenhouse gas emissions or which can easily ignite with sparks. Before preparing to install the pellet stove, bear in mind that all finishes or any beams made of flammable material must be positioned at a safe distance outside the area of irradiation of the stove itself. Bear in mind also that to in order not to compromise correct operation of the appliance, a recirculation of air inside its housing must be created, which will prevent overheating. This is possible by respecting minimum distances and by creating ventilation holes.

The fume outlet can be located on the upper side or on the rear side of the stove. You can decide between the rear and the top fume outlet based on the location of the vent pipe.

THE STOVE DOES NOT WORK IF THE LID OF THE PELLET HOPPER IS OPEN.

02.3 ELECTRICAL CONNECTION

The electrical connection must be performed by qualified personnel who install circuit breakers upstream of the appliance.

Special attention should be paid when the operation is a supplementary action and all equipment must operate as planned.

Avoid installations with electric cables that run close to fume pipes or hot components that are suitably insulated.

The voltage is 230 V while the frequency is 50 Hz.

The electrical system, at the connection point, must have a ground connection as required by EEC Regulation 73/23 and EEC 93/98.

02.4 EXTERNAL THERMOSTAT

In this product it is possible to install an external thermostat. This operation may only be performed by authorised personnel. Use a 2-pole cable with everyday double insulation. Connect the two pins to the connector of the CN7 electronic board pins 7-8. Enabling the external thermostat by bringing to room temperature, T-ON will be present when the thermostat prompts and T-OFF when the thermostat is satisfied. If the thermostat is closed, the appliance works at the set heat output. If the thermostat is activated, the appliance will work in the MODULAT- state until it is switched off; if it is on STAND-BY, it is active.

02.5 DUCTING TREVISI ONLY

Ducting can be used on the Trevisi model. To channel the air, break the pre-cut for at the back. An 80-mm pipe must be used. Ducting disabled is the factory default. If no ducting is installed, the control on the remote control must be kept in the OFF position. This will prevent the stove from overheating.

First connect the stove plug to the mains and load the pellet hopper.

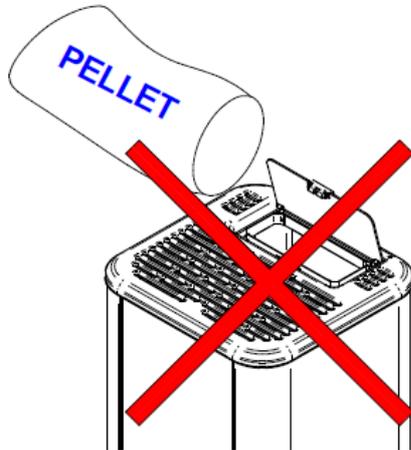
Care must be taken not to empty the entire bag at once, but to carry out this procedure slowly so as not to place any pellet dust from the bag into the hopper. If present, take care not to damage the seal on the pellet hopper door and keep the pellet hopper support surface clean.

The use of poor-quality pellets may result in the stove not reaching its maximum yield due to poor combustion and degradation of the stove itself. Check that the hopper door is shut fully all the way, otherwise the stove will not work operate.

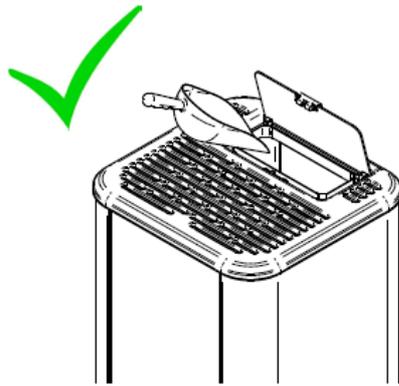
The ash collection drawer must be closed. A limit switch is included on the door which, if not shut properly, will cut power to the auger and trigger a stove alarm.

Load the pellets and from the main menu perform the INITIAL LOAD, and then turn on the stove.

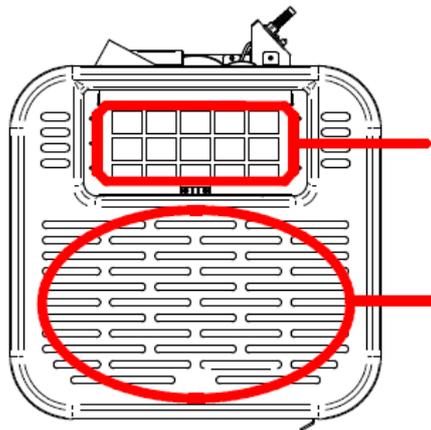
The burn pot cleaning mechanism is present in the stove. Before loading pellets, the stove engages this cleaning device so that the burn pot is always clean for the maximum efficiency of the stove. This cleaning phase lasts on average 4 minutes. If all the mechanisms have successfully concluded their cycle following cleaning, LOAD PELLETS, will take place, otherwise an alarm is triggered that will interrupt the ignition phase.



NO



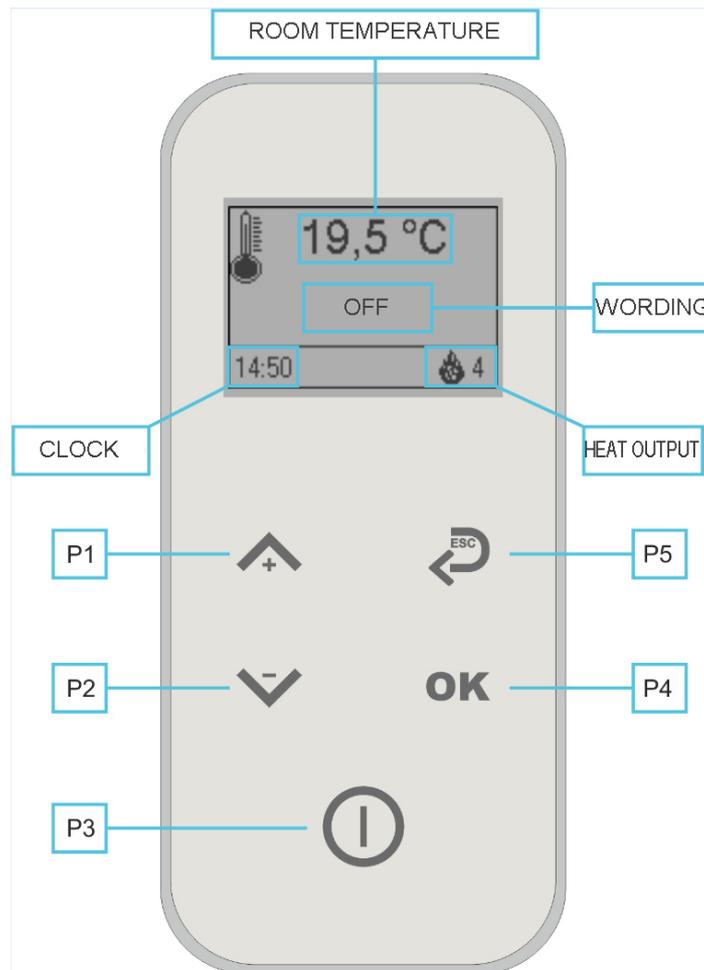
OK



PELLET



Proper functioning and control adjustment devices
Console



The remote control displays information regarding the operating status of the stove. A variety of data can be displayed and settings carried out according to the level of access by using the menu. Depending on the selected mode and on their position on the display, the data visualised may acquire different meanings.

PANEL DESCRIPTION

Button P1 – Increase:

When in programming mode, use this button to modify/increase the selected menu value. When in working/switched off mode, instead use this button to increase the room thermostat temperature value or stove heat output.

Button P2 – Decrease:

The button in programming mode modifies/decreases the selected menu value, in work/off mode it decreases the temperature value of the room thermostat or stove heat output.

Button P3 – ON/OFF release:

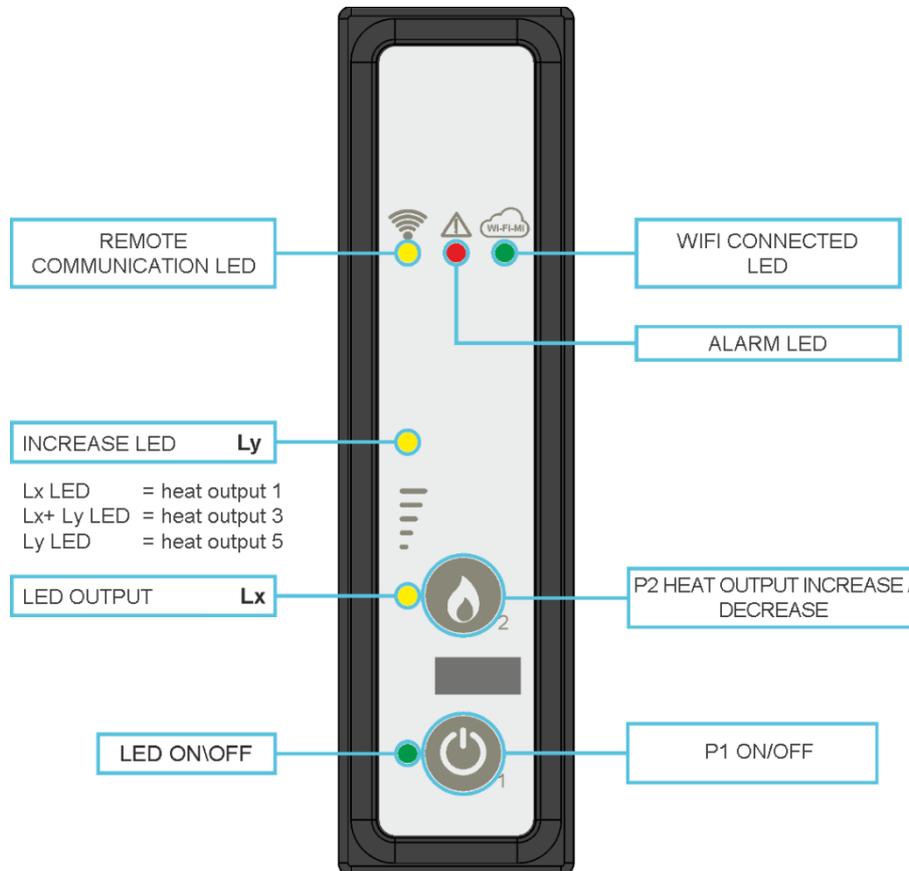
Hold this button down for two seconds to manually switch the stove on or off respectively depending on its initial status (switched on or off).

By simply pressing, the remote control display comes on. Should any alarm have blocked the stove, press this button to unlock it and subsequently switch it off.

Button P4 – Confirm

Button P5 – Back

03.2 EMERGENCY CONSOLE



The emergency console is used when the remote control does not work or in case of loss of the latter.

Button P1 – ON/OF:

Keeping this button pressed, the stove will switch on or off according to the last settings recorded by the remote control.

Button P2 – heat output increase / decrease:

With this button it is possible to select the stove heat output manually.

03.3 REMOTE CONTROL ASSOCIATION

First ignition and association of the radio remote control to the stove: it is necessary to interface the radio remote control to the emergency display. There are 2 possibilities:

- 1) With the board off, press the two remote control keys (ok+on-off) until the radio id menu appears. At this point press the "-" key and the word "NEW" appears. Press the "OK" key and select the desired channel number ("+" and "-" keys). Turn on the board and press the "OK" key on the remote control to confirm.
- 2) With the board on, press the two keys of the remote control (ok+on-off) until the radio id menu appears. At this point, press the "." key and the word "NEW" appears. Press the "OK" key and select the desired channel number ("+" and "-" keys). Press the two buttons on the emergency console until all the LEDs flash.

03.4 MENU

Press the P4 button to access the menu.

It includes several items and levels to access settings and control board programming.

The table below briefly describes the menu structure, focusing in particular on the functions available to users.

BLOWER MODE

This menu permits activation or deactivation of room ventilation. It is possible to do this in any power.

CRONO

Sub-menu M3 – 1 – Enable chrono

The menu on the "ENABLE CHRONO" display permits global enabling or disabling of all chronothermostat functions. To enable, press the P1 button. Press P3 button to confirm.

Sub-menu M3 – 2 – Daily chrono:

Once the "DAILY CHRONO" menu has been selected, daily chrono is enabled using the P1 and P2 buttons. With the P4 button, the possible items can be scrolled through, including: switch-on time, switch-off time, set stove heat output, room temperature. It is possible to set two operating ranges. The OFF setting tells the clock to ignore the command. To change use the keys P1 and P2 while to confirm press P3. In each program you will find: Switch-on time, Switch-off time, Set stove heat output, Room temperature, Days of the week for which the programme is to be active. Monday is 1 and Sunday is 7.

Sub-menu M3 – 3 – Weekly chrono:

The "WEEKLY CHRONO" menu permits enabling/disabling and setting of the weekly chronothermostat functions. The weekly programming function features 4 independent programmes. Moreover, if the time is set to OFF, the time clock ignores the corresponding control. To change use the keys P1 and P2 while to confirm press P3.

In each program you will find: Switch-on time, Switch-off time, Set stove heat output, Room temperature, Days of the week for which the programme is to be active. Monday is 1 and Sunday is 7.

Sub-menu M3 – 4 – Chrono week-end

It is used to enable/disable and to set the chronothermostat functions on weekends (days 6 and 7, i.e. Saturday and Sunday). To enable, press the P1 and P2 buttons. Setting the times **Start 1** and **Stop 1** sets the operating period for **Saturday**, while **Start 2** and **Stop 2** are used to set the stove operation for **Sunday**.

DATE AND TIME

Use this function to set current time and date. The control board is equipped with a lithium battery guaranteeing the time clock 3/5 year-long autonomy. Set the current date by pressing OK and the respective arrows to increase or decrease the selected values.

LANGUAGE

Use this command to select one of the languages available. To move to the next language press P1 (increase) to go back, press P2 (decrease) and to confirm press P4.

SETTINGS

This menu includes:

BUZZER MODE: this is the buzzer on the board. This sub-menu can be used to activate or deactivate the buzzer

RETROILLUMINAZIONE ON: duration of remote control lighting

POWER ON: time the display stays on

LUMINOSITA': on or off

CONTRASTO: display contrast adjustment

TONI TASTI: activation/deactivation of the remote control key beep

INITIAL LOAD

This function is only available when the stove is OFF and is used to load the auger when the stove is started for the first time when the pellet hopper is empty. After selecting the menu, press P1. The exhaust blower switches on at the maximum speed and the auger tube (auger tube LED on) starts working. They will switch off once the period of time indicated on the display has elapsed or after pressing the P3 button.

STATE STOVE

Enter the STOVE STATUS menu, after pressing the P4 button, the display scrolls the status of a number of variables during operation of the stove at work.

USER SETTINGS

This menu permits the pellet drop due to pellet change by a preset percentage to be increased or decreased.

TECHNICAL MENU

This menu item is reserved for the stove installer.

STAND-BY

In this menu it is possible to activate or deactivate the automatic stand-by of the stove. When selected, if the room temperature exceeds the set temperature by 2°C, the stove will automatically switch off and then switch on again when the room temperature drops below 2°C with respect to the set temperature.

04. USER FUNCTIONS

Standard functioning of a control board properly installed on an air stove is described below with reference to the functions available to users.

Stove ignition

Hold P3 button down for a few seconds to switch on the stove. Ignition is signalled on the display with the wording "CHECK UP". In these conditions the stove is in the pre-heating state, the burn pot is cleaned, the glow plug (visible with the glow plug LED) and the fume extraction fan come on.

Any problem detected during the switching-on phase is indicated on the display and the stove goes into alarm status.

Loading with Pellets

After approximately 1 minute, the pellet loading phase begins and the message "LOAD PELLET" appears on the display. During the initial phase, the auger tube loads the pellets into the burn pot for a fixed amount of time. In the second phase the auger tube turns off, while the speed of the fumes and the glow plug remain in the previous state. If ignition does not occur after this phase, the auger tube is switched on again and the glow plug remains on.

Fire present

After the temperature of the fumes has reached and exceeded a preset threshold, the system switches to ignition mode and "STABILIZZAZIONE" appears on the display.

The speed of the fumes is fixed, the auger tube turns on for a fixed time and the glow plug is turned off. Any problem during this phase will cause the control board to stop and the stove to go into error state.

Stove operational

After the temperature of the fumes has reached and exceeded a given value and has maintained it for at least a predetermined time, the stove goes into work mode which is the normal working mode. The upper display shows the time and the room temperature and the lower one the set power and the power in which the stove is found. The heat output can be set by pressing the P2 key and the room temperature can be set by pressing the P1 button. If the fume temperature reaches a certain set threshold, the air exchanger fan turns on. Room ventilation can be excluded from the BLOWER MODE menu.

After this phase, the stove cleans the burn pot. "Burn pot cleaning" scrolls on the display, the auger is switched on (auger LED on) and the exhaust blower is switched on. Once the set period of time has elapsed, the stove goes back to the working mode.

Changing set heat output

During normal stove operation (WORK), the heat output can be changed using the P2 button. Press the P2 button again to increase the heat output and the P1 button to decrease it. The display will show the set heat output. To exit the set, wait 5 seconds without performing keyboard operations, or press P3 or P4.

Changing set room temperature

Press P1 button to change the set room temperature. The display shows the set room temperature (SET temperature value). Press P1 (increase) and P2 (decrease) buttons to modify the temperature. The value is saved after approx. 5 seconds and the display goes back to normal. Otherwise, press P3 or P4 to exit.

External thermostat/chrono-thermostat use

If you want to use an external programmable thermostat, connect it to the TERM clamps (connector CN7 pin 7-8).

- External thermostat
- External chrono-thermostat

The stove external thermostat is enabled when the contact is closed with stove on.

Changing the ducting ventilation (TREVISI only)

To change the ducting speed, press button P5 and adjust the ventilation speed. The setting goes from 0 to 5 and Automatic. By setting the speed to 1,2,3,4, or 5 the ducting will always operate at the same speed even when the stove heat output is changed. By setting to Automatic, the ducting will operate according to the heat output of the stove. Setting to 0 deactivates ducting. Everything else stays the same except for the wording in red.

Room temperature reaches the set value (SET temperature)

When the set room temperature value is reached, the stove heat output is automatically set to the minimum value. During this phase, "MODULAT-" appears on the display. If room temperature falls below the set value (Set temperature), the stove will return to "WORK" mode and to the previously set heat output (Set heat output). If there is an external thermostat and the room temperature has been set to T-e, if the thermostat is open it will begin modulation and if closed, it will return to the heat output set.

Stand-by

When enabled in the menu, the Stand-by function allows the stove to be switched off after complying with the following conditions. It is enabled if, for a certain time, the room temperature is higher than the set temperature (Room set) plus a pre-set temperature delta. "OK STBY" appears on the display. At the end of the set time, the message "COOLING WAIT" appears on the display. In this state, the stove has an auger tube closed (auger tube off) and the heat exchanger switches off. When the fume temperature reaches a given threshold, the stove enters stand-by mode and the wording "STAND-BY" scrolls across the display. The auger, heat exchanger and exhaust blower are all switched off.

The stove restarts if the room temperature falls below the set temperature (Room set) minus the threshold given by the temperature delta.

Stove switch off

Hold P3 button down to switch off the stove. The message "FINAL CLEANING" appears on the display. The auger tube motor stops (the auger tube LED is off) and the exhaust blower speed is pre-set. The fan of the exchanger (exchanger LED on) remains active until the fume temperature falls below a pre-set value. After a certain time, if the fume temperature is below a given threshold, the stove switches off and the message "OFF" is displayed.

05 ALARMS

In the event that an operating fault occurs, the board intervenes and signals the occurrence of an irregularity, switching on the alarm LED (alarm LED on) and emitting acoustic signals.

The possible alarm messages are listed below:

Display shows	No.	Cause
BLACK OUT	(1)	Absence of mains voltage
SMOKES TEMP.	(2)	Fume overheating
REG. ENCODER	(3)	Check fume motor encoder
NO ENCODER	(4)	Exhaust blower fault, not working
FAILED IGNITION	(5)	Stove does not ignite
CHECK PELLET	(6)	Shutting down due to insufficient pellets
THERMIC SEC.	(7)	Safety thermostat activated
NO DEPRESSURE	(8)	Depressor activated
AUGER SECURITY	(10)	The auger tube turns continuously
DRAW INSUFF- CLEANER FAILURE	(11) (12)	Burn pot or air extraction pipe obstructed Burn pot cleaner is blocked/Firebox door not shut correctly
AUGER ENCODER	(13)	The board does not read the auger tube encoder. No connection
AUGER TRIAC	(14)	The auger tube turns continuously

In case of alarm, the stove is immediately switched off.

Alarm status is reached after a given time, **EXCEPT BLACK-OUT ALARM**, and can be reset by prolonged pressure on button P3. Every time an alarm is cleared, for safety, a stove shutdown phase is started. The alarm LED (alarm LED on) will remain on and the buzzer, if enabled, will sound intermittently during the entire alarm phase. Should the alarm not be cleared, the stove will in any case be switched off and the alarm message will remain on the display.

Safety thermostat

If the general safety thermostat detects a water temperature exceeding the trigger threshold, it immediately switches off the auger tube (to which it is connected in series), while the controller acquires this change in status. The **THERMIC SEC.** message is displayed and the system is shut down. Unscrew the black cap on the back of the stove and press the button to reset the contact.



Negative pressure alarm

This alarm occurs if:

- The flue pipe is non-compliant: the pipe must keep the minimum pressure in Pascals as required by the manufacturer (see TECHNICAL DATA) at both minimum and maximum heat output.
- The flue pipe or combustion air intake is obstructed.
- The combustion chamber door and/or pallet hopper door are open.
- Excessive dirt inside fume circulation area: empty the ash that is deposited in the part adjacent to the ash drawer compartment.

Black-out Alarm

If a power failure occurs for a certain period of time, the device will go into a **BLACK-OUT** alarm when the power comes back on. It is necessary to wait for the stove to cool down and then turn it back on.

SERVICE MESSAGE

The stove will display the message SERVICE (or SER) during operation depending on the number of hours of operation. The wording does not lock operation of the stove, but non-routine maintenance will be required by an authorised technician, who will reset the service hours.

The stove requires a simple yet constant cleaning to guarantee top efficiency and proper functioning.

Constant maintenance by a qualified technician is recommended.

The stove should be cleaned before the cold season because it can sometimes get clogged during the summer (by nests for example) preventing exhaust fumes to flow regularly.

At the beginning of the season and in case of wind, a build-up of residue in the pipe may lead to fires. Should this happen, find below a few pieces of advice to follow:

- **Block air supply to the pipe immediately;**
- **Throw sand or kitchen salt, and not water, to extinguish fire and coals;**
- **Keep objects and furniture away from the burning pipe.**

TO PREVENT EVEN THIS TYPE OF FAULT, YEARLY CLEANING OF THE FLUE PIPE IS ESSENTIAL TO REMOVE DEPOSITS, NESTS OR OTHER OBSTRUCTIONS.

CAUTION:

- **USE A DRY CLOTH TO CLEAN THE STOVE EXTERNALLY.**
- **THE AUGER TUBE MUST BE COMPLETELY EMPTIED FROM PELLETS WHEN USING THE STOVE FOR THE LAST TIME AT THE END OF THE SEASON. THE AUGER TUBE MUST REMAIN EMPTY TO PREVENT IT FROM BECOMING CLOGGED BY SAWDUST RESIDUES THAT HAVE SOLIDIFIED DUE TO MOISTURE.**

05.2 ROUTINE CLEANING

Each time the stove is switched on, it automatically performs a burn pot cleaning cycle. If the automatic cleaning has not cleared the holes in the burn pot, it is necessary to do this using an ash vacuum.

Any cleaning operation must be performed when the stove is completely cold:

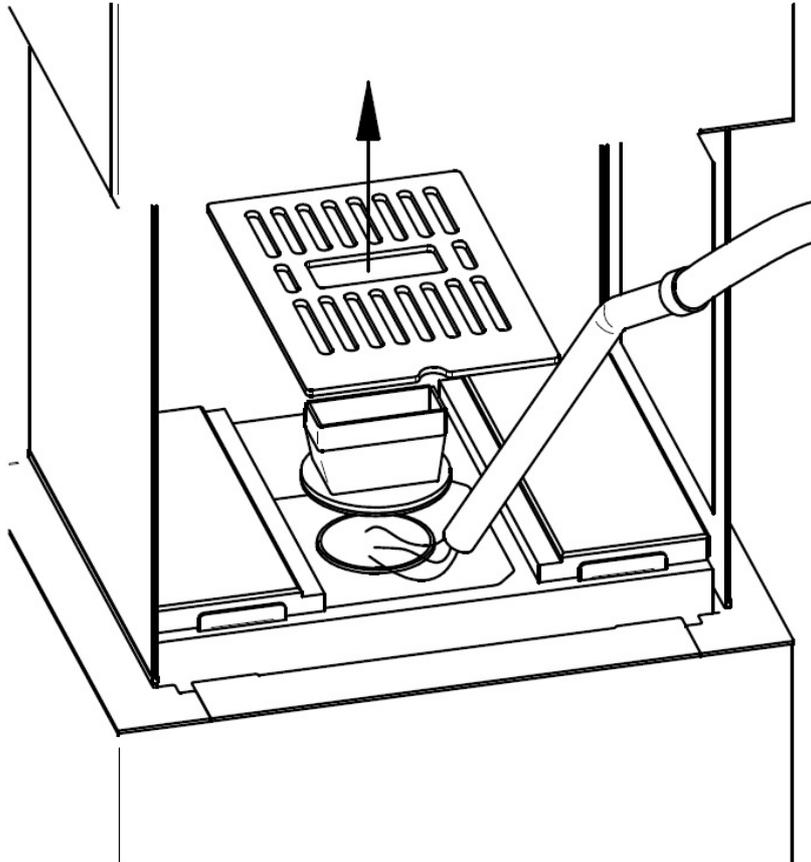
- Check daily that there are no residues in the combustion chamber and the level of the ash pan.
- Empty the ash drawer depending on use and type of pellets approx. every 5 days.
- Vacuum the combustion chamber: check that there are no embers that may still be lit. In this case your dust vacuum cleaner will catch fire.
- Remove the ash inside firebox and on door.
- Clean the glass with a damp cloth or with a ball of damp newspaper dipped in ash. If the operation is performed with the stove hot there is a risk of the glass exploding.



TREVISI

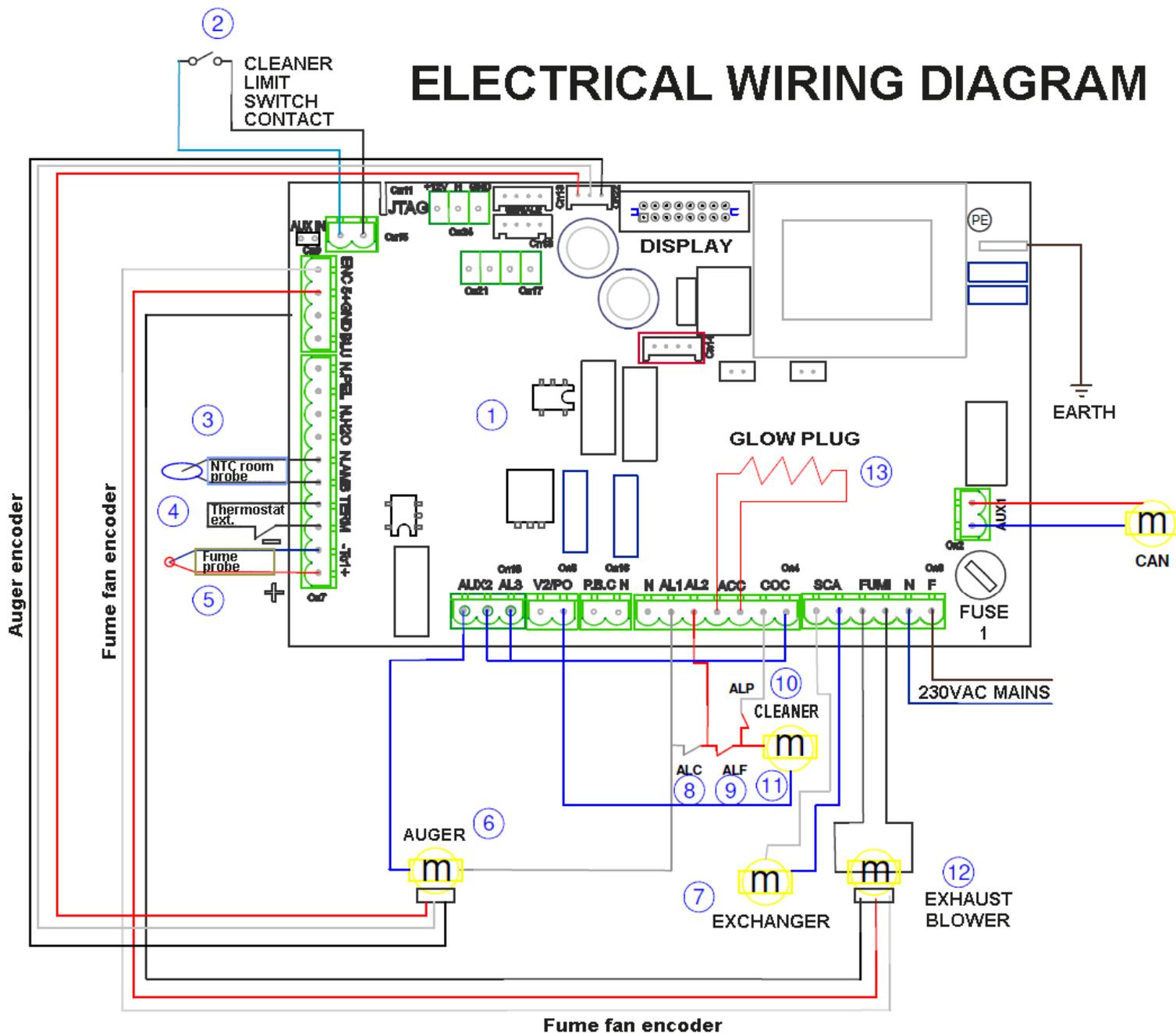
The upper grate and cone must be removed to aspirate ash from the burn pot.

CAUTION: Do not place any items on the door.



CAUTION: USE A DRY CLOTH TO CLEAN THE STOVE EXTERNALLY. DO NOT USE ABRASIVE MATERIALS OR PRODUCTS THAT MAY CORRODE OR BLEACH SURFACES.

ELECTRICAL WIRING DIAGRAM



ALC=NEG. PRESSURE ALARM, FIREBOX DOOR SAFETY CONTACT

ALF=SAFETY THERMOSTAT ALARM

ALP=DOOR CONTACT

		CODE
1	CIRCUIT BOARD	951095900
2	BURN POT CLEANER CONTACT	951067700
3	ROOM PROBE	
4	EXTERNAL THERMOSTAT	
5	FUME PROBE	
6	AUGER MOTOR	
7	EXCHANGER	
8	DEPRESSOR CONTACT	
9	SAFETY THERMOSTAT CONTACT	
10	DOOR CONTACT	
11	BURN POT CLEANER MOTOR	
12	FUME FAN	
13	SPARK PLUG	



Eva Stampaggi S.r.l.
Via Cal Longa Z.I.
31028 Vazzola (TV) ITALY
Tel: +39 0438 740433
Fax: +39 0438 740821

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